



Digital Gloss Sheet

For cotton, polyester & poly / cotton blends, lycra and nylon

A SHEET USED TO APPLY A HIGH-GLOSS IMAGE TO A GARMENT AFTER A HEAT PRESS APPLICATION

Note: The Digital Gloss Sheet can be used with all transfer papers and films, including opaque materials, opaque transfers & vinyls.

Pressing:

- Use the recommended temperature for the transferred image. The range is 305°F - 375°F.
- Set temperature to 325°F if the image on the garment was applied by another party.
- Set at medium pressure (approx. 40 lbs. of pressure).
- Place the 1 Step® Digital Gloss Sheet onto the transferred image, with the glossy side towards the image.
- Press for 8 seconds and let cool completely. Peel cold.

Pressing with a Home Iron:

- Set the iron to the hottest temperature. Do not add water to the iron. When ironing onto a T-shirt, double fold the shirt so that the image area is facing up. We recommend placing a towel underneath the shirt on a hard and stable surface, such as dining table or kitchen counter.
- Place the 1 Step® Digital Gloss Sheet onto the transferred image, with the glossy side facing the image.
- Iron the perimeter of the 1 Step® Digital Gloss Sheet, starting at the lower left corner and moving up along the side to the top left corner. Next, iron the top center of the image moving slowly to the bottom center of the image. Re-iron the image SLOWLY using medium to high pressure. Continue ironing until you have completely traced the sides of the image.
- This entire process should take about 30 seconds for an 8"x 10" image surface.
- Let cool completely. Peel cold.

Washing:

- Turn garment inside out. Machine wash in warm or cold water.
- Do not use fabric softener or bleach. Do not leave garment in washer.
- Tumble dry on low setting.
- Do not line dry or dry clean.
- Do not use iron on imaged area.

IMPORTANT: Please keep your 1 Step® Digital Gloss Sheets in the plastic bag until actual use. This will prevent the accumulation of dust particles. Close the bag after each use.