



HiTemp Plus® Opaque

For cotton, polyester & poly / cotton blends, lycra and nylon

A CUTTABLE TRANSFER FILM FOR DARK-COLORED FABRICS, FOR USE IN MOST COLOR LASER COPIERS AND COLOR PRINTERS, WITH OR WITHOUT THE USE OF FUSER OIL

Printing:

- Use the Multi-Function Tray (if applicable).
 - > Air all sheets on both edges to make sure they are loose.
 - > Do not stack more than 10 sheets at a time.
- Set Paper Type. See list below and try a variations until you get good results with your model of printer or copier. if you dont see your brand of printer or copier, please try one of the suggestions available. Here are some suggestions:
HP: Transparency or Label Mode Ricoh: Thick 2 Mode Brother: Transparency Mode
Okidata: Label1 or Label 2 Mode Xerox: Transfer or Coated 1 Mode
Canon: Label or Heavy Paper 2 Mode (ensure to use Tray A / Top Tray as output tray)
- Do NOT use Mirror Image Setting; otherwise, image will not read correctly after transferring.
- Open the feed option from the back of the printer for straight feed through the printer (if applicable, accept for Canon Copiers - use the top tray or Tray A).

Pressing:

- Note: (1) A conventional home iron will not provide a satisfactory image transfer.
(2) For a high gloss finish, use the Digital Gloss Sheet instead of the silicone cover sheet.
- Set temperature to 330°F / 165° C.
 - Set at light pressure (approx. 20 lbs. / 9 Kg. of pressure).
 - Cut the image out completely as there is no need to leave a border.
 - Peel the transfer film off of the 1 Step® HiTemp Plus® Opaque paper by tearing one of the sides slightly. If using a vinyl cutter, then weed the excess material of the paper and use a Transfer Tape to lift the image.
 - Position transfer film on fabric, image facing up, and place a silicone sheet onto the image. If a matte transfer is desired, we recommend the use of our Kraft Paper. For a high gloss finish, use the Digital Gloss Sheet
 - Press for 12 seconds.
 - Peel the cover sheet after 10 seconds or when cold. Peel cold when using the Digital Gloss Sheet.

Washing:

- Turn garment inside out. Machine wash in warm or cold water.
- Do not use fabric softener or bleach
- Tumble dry on low setting.
- Do not use iron on imaged area.
- Do not dry clean!

IMPORTANT: Please keep your 1 Step® HiTemp Plus® Opaque paper in the plastic bag until actual use. This will prevent moisture from forming. Close the bag after each use.