



TransFlex Opacity

For cotton, polyester & poly / cotton blends, lycra, nylon & more

A CUTTABLE POLYURETHANE TRANSFER FILM FOR DARK-COLORED FABRICS, USED WITH SOLVENT OR ECO-SOLVENT BASED PRINTERS

Printing:

Note: You will need the Transflex Cover Sheet to lift the imaged film off of the carrier paper, and a squeegee to eliminate any air between the cover sheet and the film.

- Apply the proper media profile for the film (Heat Transfer Material or Fabric Heat Transfer).
- Do NOT use Mirror Image Setting; otherwise, image will not read correctly after transfer application.
- Allow the printed image to dry for 45 minutes.
- Use a 60° blade and apply 65 grams of force when using the vinyl cutter.
- Weed the excess film off of the carrier paper by using an X-Acto knife or a weeder.
- Apply the Transflex Cover Sheet over the image area, and make sure to use a squeegee to eliminate any air bubbles between the cover sheet and the printed film.

Pressing:

Note: (1) A conventional home iron may not provide a satisfactory transfer, due to specific temperature requirements.

(2) We recommend the use of 1 Step® Kraft Paper for optimal transfer results.

- Set temperature to 305°F.
- Set at light to medium pressure (approximately 30 lbs. of pressure).
- Lift the imaged film off of the carrier paper by peeling the Transflex Cover Sheet.
- Place the Transflex Cover Sheet onto the fabric, image facing up, and position the image as desired.
- Place the Kraft Paper onto the Transflex Cover Sheet for protection. A silicone sheet can also be used.
- Press for 5 seconds.
- Peel off the Transflex Cover Sheet when hot. If transferring onto a repellent fabric, peel slowly when cold.
- Once again, place the Kraft Paper onto the image, and transfer for 5 seconds at 305°F.

Washing:

- Turn garment inside out. Machine wash in warm or cold water.
- Do not use fabric softener or bleach
- Dry using normal settings.
- Do not use iron on imaged area.
- Do not dry clean.

IMPORTANT: Please keep your 1 Step® Transflex Opacity in the plastic bag until actual use. This will prevent the accumulation of dust particles. Close the bag after each use.