



# Opaque Material

For cotton, polyester & poly / cotton blends, lycra and nylon

**A POLYESTER ADHESIVE FABRIC USED IN COMBINATION WITH A VARIETY OF OUR 1 STEP® TRANSFER PAPERS FOR WHITE TEXTILES (ALSO TRANSFERS ONTO DARK-COLORED GARMENTS USING A TWO-STEP PROCESS)**

*Note:* This material is recommended for use with the following papers:  
LoTemp, LoTemp Matte, Transjet II (inkjet and solvent).

## Printing:

- Do not print directly onto this material. It is not a paper for feeding through a copier or printer, and could cause damage.
- Print onto the 1 Step® transfer paper by following the recommended instructions.

## Pressing:

- Set temperature to 365°F to 375°F.
- Set at medium pressure (approx. 40 lbs. of pressure).
- Place the printed image onto the Opaque Material. The image should be facing the white polyester fabric.
- Press for 5 seconds. Do not peel the transfer paper from the Opaque Material.
- Let cool completely.
- Cut the image out with scissors or use an X-Acto knife. We recommend that you color the edges of the Opaque Material with a Sharpie®, using the same color as the garment.
- Peel the Opaque Material from its carrier sheet, exposing the adhesive side.
- Place the Opaque Material onto the fabric, but be careful with the adhesive as it is very strong. Position the image as desired.
- Press for 8 - 12 seconds (depending on the recommended directions for the paper used).
- Peel the transfer paper while hot.

*Note:* - If using a Digital Gloss Sheet for a shiny finish, place the glossy side towards the image, then press for 8 seconds. Peel the Digital Glossy Sheet when completely cold.

## Washing (if using with Transjet II):

- Wait 24 hours before using or washing the garment for the first time.
- Turn garment inside out. Machine wash in warm or cold water.
- Do not use fabric softener or bleach. Do not leave garment in washer.
- Tumble dry on low setting.
- Do not line dry or dry clean.
- Do not use iron on imaged area.

**IMPORTANT:** Please keep your 1 Step® Opaque Material in the plastic bag until actual use. This will prevent the accumulation of dust particles. Close the bag after each use.